



## TECHNICAL DATA SHEET

*BE SEEN, BE SAFER*

### Reflective Pattern Printing Fabric

#### DESCRIPTION

Chinastars reflective printing fabric is composed of micro-glass beads patterns bonded to base fabrics with adhesives. It is an innovative, high-brightness, cost-effective and durable reflective fabric. With all patterns and base fabric customizable, it provides designers with limitless design possibilities.

#### SPECIFICATION

Composition	Width	Minimum Reflectivity <sup>1</sup>	Home Wash cycles <sup>2</sup>
Base fabric Bonding resin Glass beads	140cm	Reflective parts R > 200	Up to 25 cycles

<sup>1</sup> Measured on new product at +5.0° entrance and 0.2° observation angles.

<sup>2</sup> ISO 6330 Method 2A at 60 °C (140 °F) and  $R_a \geq 100$  cd/lux/m<sup>2</sup> (home wash)

#### ORDER INSTRUCTIONS

- 1. Pattern:** Choose from our existing patterns or send us the pattern artwork you want.
- 2. Base fabric:** You can either send the base fabric to our factory for pattern coating, or provide us the fabric sample you want, and we'll purchase and send you for confirmation.
- 3. Sample confirmation:** Our factory will test the pattern printing on the base fabric and send the samples for confirmation.
- 4. Mass production:** After sample confirmation, our factory will begin the mass production.

#### CARE AND MAINTENANCE INSTRUCTIONS

Actual life of reflective pattern printing fabric depends on cleaning method and wear conditions.



Do not presoak  
Machine wash warm,  
40°C (105°F)



Tumble  
dry low



Cool iron, Do  
not exceed  
120°C (248°F)



Do not bleach



Do not  
dry-clean

Some suggestions for extending the life of reflective fabric:

1. When do machine wash, you may use a mild detergent, but No Bleach or Fabric Softener!
2. Try to avoid wash the reflective products with your work jeans or any clothing with rough fabric or edges. The microscopic glass beads on the reflective fabric can be worn off by rough texture.
3. Try to line dry your reflective products. If you choose to machine dry, try to remove the product immediately. The added heat can damage the reflective fabric.

## HANDLING PRECAUTIONS

1. Our reflective fabric is composed of aluminum coated micro-glass beads. The aluminum layer is easily damaged in acid, alkali or humid environment which on one hand will influence the retro reflective performance of our reflective fabric, and on the other hand will cause possible color difference and expose the base fabric.

Do not drip or wipe the surface of reflective fabric with acid or alkali. Avoid soak in acid or alkaline solutions for long time.

2. Store in a cool, dry and ventilated place below 26.7 °C (80 °F) and lowering than 70% relative humidity..

3. Try to avoid using water-cooled air conditioner in manufacturing process.

4. We strongly recommend all workers wear gloves during garment manufacturing, to avoid possible blemishes caused by sweat. Meanwhile, try to avoid direct contact with machine oil or other corrosive liquids.

5. Try to slow down when sewing on thicker part to avoid possible abrasion on the surface of reflective fabric.

6. Reflective fabric shall be handled with care during production and try to avoid abrasion with sharp objects.

7. Finished reflective products are recommended to be dried or dehumidified before packing.

8. Reflective fabric sewed on garment scuff or edge of zipper is susceptible to friction and easy to wear.



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